



SHEET METAL CONNECTORS, INC.

FABRICATION THAT PERFORMS

MINNEAPOLIS, MN
5850 Main Street N.E.
Minneapolis, Minnesota 55432
LOCALLY CALL: 763-572-0000
TOLL FREE: 1-800-328-1966
FAX: 763-572-1100

ROCKFORD, IL
5601 Sandy Hollow Road
Rockford, Illinois 61109
LOCALLY CALL: 815-874-4600
TOLL FREE: 1-866-504-4600
FAX: 815-874-9979



www.smduct.com

Complete Seal Fittings

COMPLETE SEAL fittings are manufactured from galvanized steel meeting spec ASTM A-653 (Lockforming quality). They feature a double legged EPDM gasket which creates a virtually airtight connection when slipped into spiral pipe. The gasket is mechanically attached to the fitting with a 180 degree hemmed edge. This hem gives added rigidity to the fittings, ensures that the gasket will never slip out of place and makes a safe rounded edge for the installer.

COMPLETE SEAL has been pressure tested and meets the requirements of SMACNA Leakage Class 3 for -10"w.g. to +10"w.g. (test data available upon request). Complete Seal gasket has an operating temperature of -40 degrees to +250 degrees Fahrenheit. The smoke and flame spread is 0/0 in compliance with ASTM E-84-91A.

COMPLETE SEAL fittings are designed to slip snugly into your spiral pipe. Simply insert the fitting to the spiral stop bead and secure with self tapping sheet metal screws. Screws must be placed within one inch of the spiral stop bead and at uniform intervals not to exceed 15" along the circumference. A minimum of three screws must be used on all diameters 14" or less.



Complete Seal Stocked

Complete Seal-Taps
Pressed Reducers
Pressed Saddles
Super HETO's
Gorelock Elbows
Spiral Connectors
Dieform Elbows
And Many More

Complete Seal Available

Custom Reducers
Tees
Crosses
Custom Saddles
Shoe Taps
Square to Rounds
And Many More

Gasket Size
(mm)

Diameter
(in.)

7	10
6"-8"	10"-24"



*gaskets picture are actual size

